

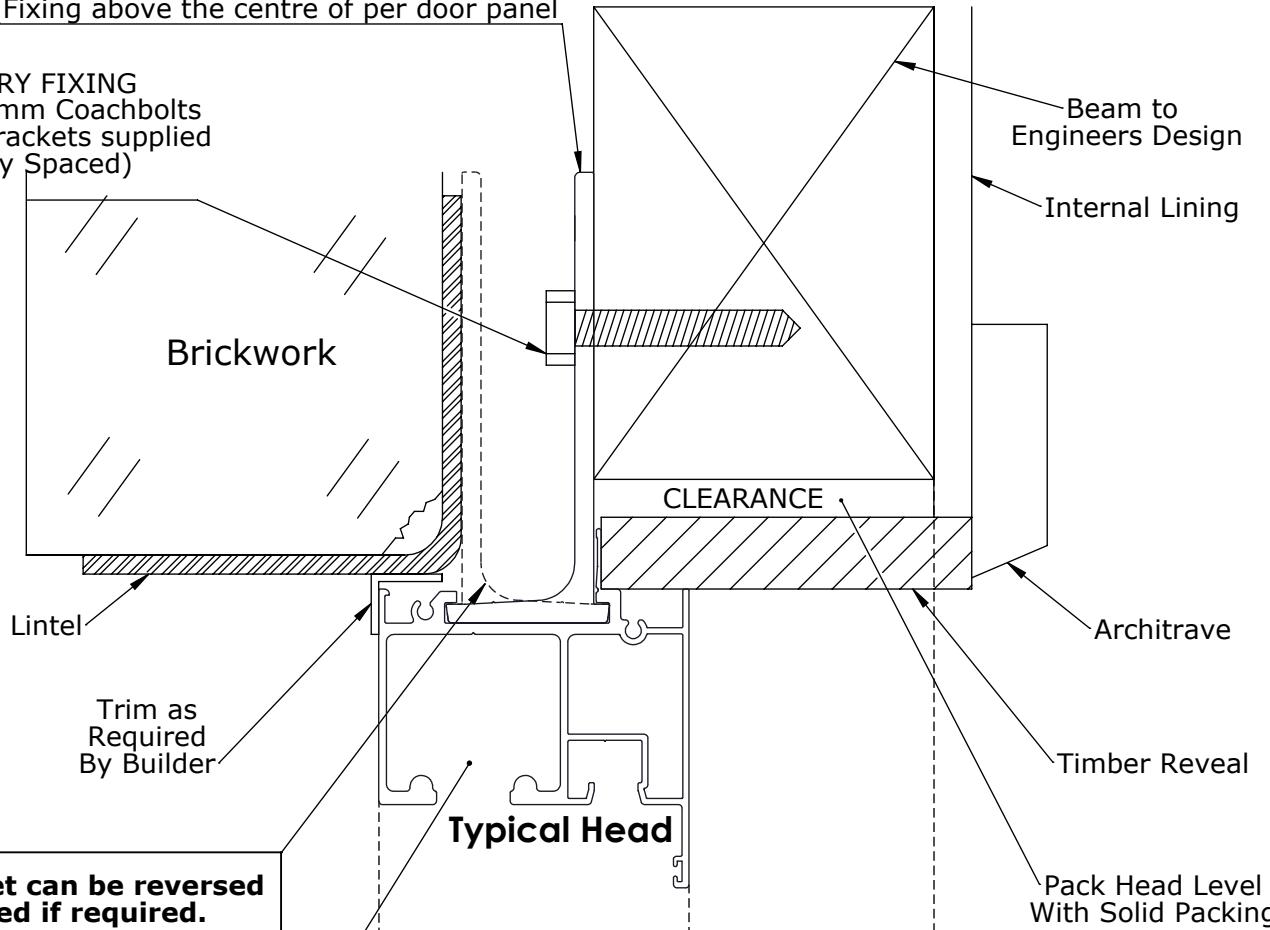


**Fixing brackets:**

1 per stacked end(Fixing 300mm from jamb)

1 per door panel(Fixing above the centre of per door panel)

**PRIMARY FIXING**  
Minimum 8mm Coachbolts  
into fixing brackets supplied  
(Evenly Spaced)



**NOTE**

If Bi-fold head is to be fixed without the fixing bracket, through the track. The track must be thoroughly cleaned before sliding the door panels to prevent swarf jamming or binding the rollers.

Front Leg of Frame  
Must be Supported  
by the Structure as Shown

